

**Hi-MO 5**

Shaping the future. Once again.

**540W**

Delivering true value  
Higher power, lower LCOE

# Propelling the **transformation**

Since its founding 20 years ago, LONGi has been deeply involved in the photovoltaics industry and has continuously promoted its breakthrough innovations.

Every LONGi's successive technological innovation had brought about an industrial transformation.

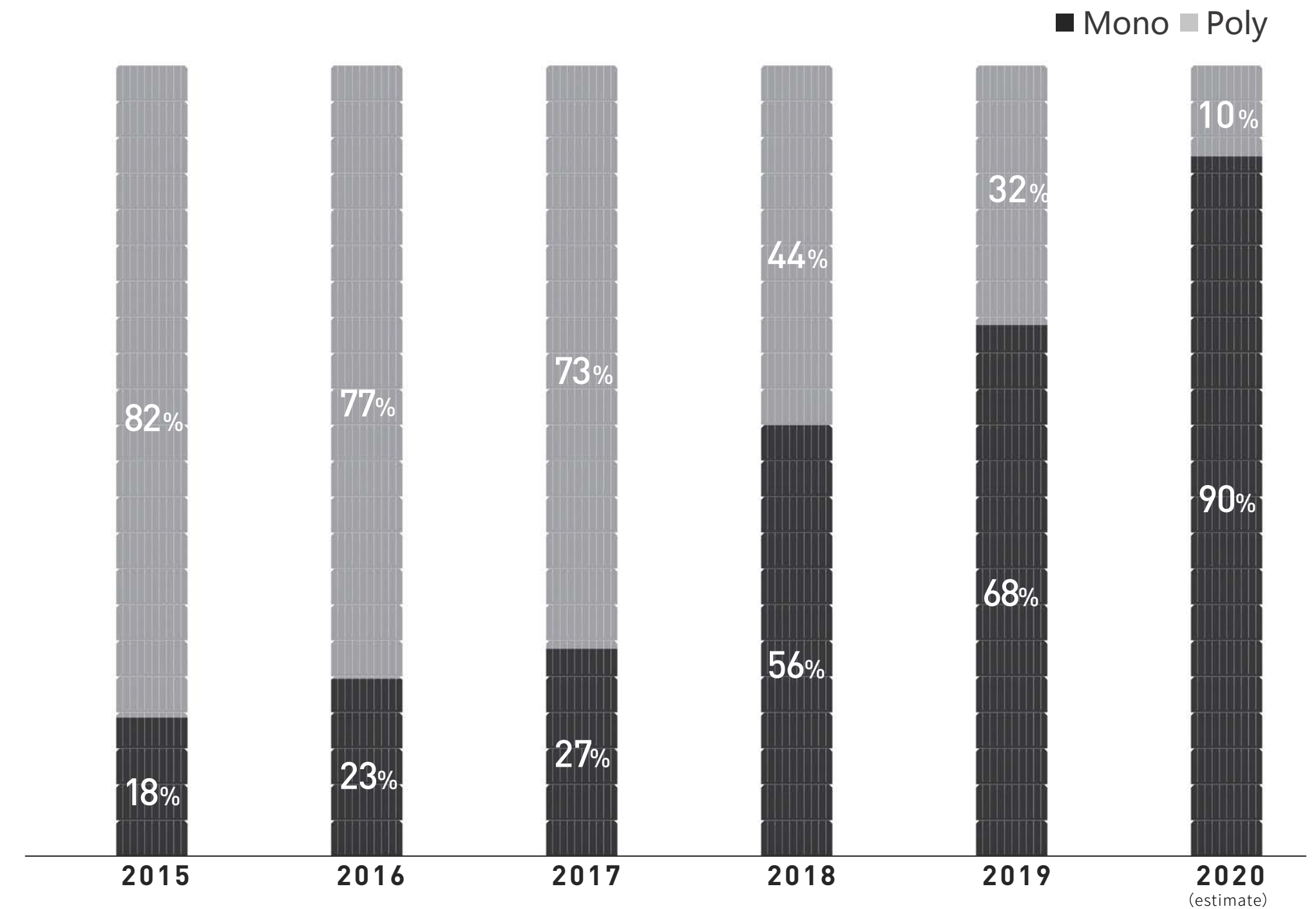
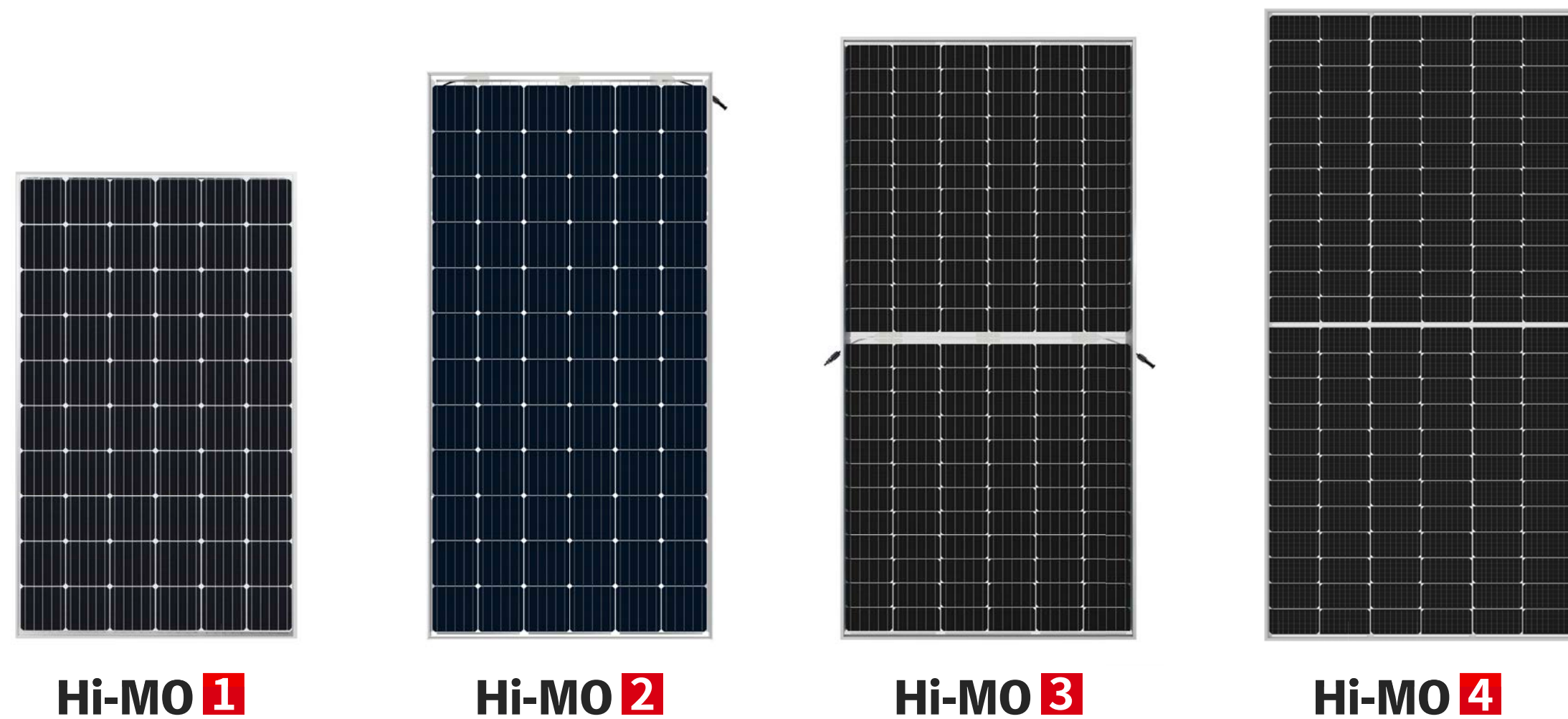
LONGi believes that the value of every innovation lies in real world applications. With scale, volume production of the product delivers true value. LONGi is committed to delivering maximum value for our global partners and customers.

# Hi-MO 1 – 4

## LONGi roadmap **industry benchmark**

From standard monocrystalline to monocrystalline PERC to P-Type PERC bifacial technology and M6 (166mm) size wafer with gallium-doped technology, every LONGi's new product spearheads the transformation of the photovoltaics industry and becomes a new benchmark for the entire industry.

Global Monocrystalline market share up to **90%**

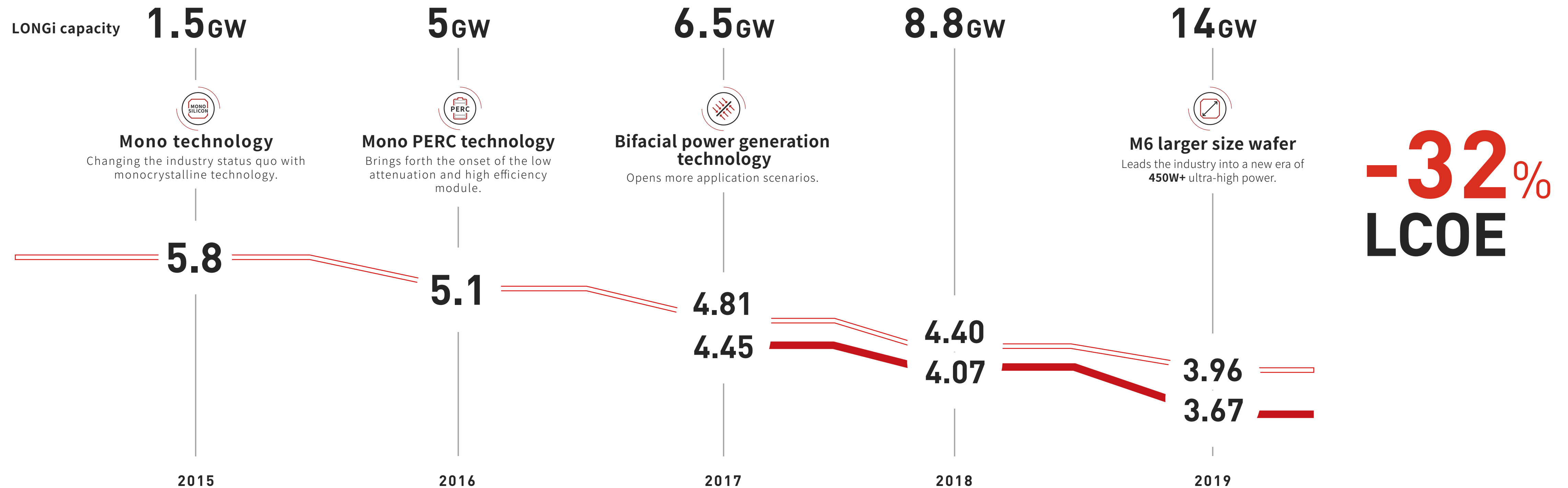


Global market share of crystalline solar product

# Hi-MO 1 – 4

## Leading LCOE, realizing the value of technological innovation in volume production

LONGi insists on research-based methods to achieve industry breakthroughs and quickly promote the commercialization of every innovation.



**-32%**  
**LCOE**

Data source: ITRPV.

\*LCOE calculation: 1500kWh/kWp first-year power generation for monofacial modules (bifacial gain: 8%); 80% debt with 4% interest rate; 2% discount rate; 20-year straight line depreciation.

— Monofacial application (\$ cent/kWh)  
— Bifacial application (\$ cent/kWh)

Shaping the future.  
Once again.

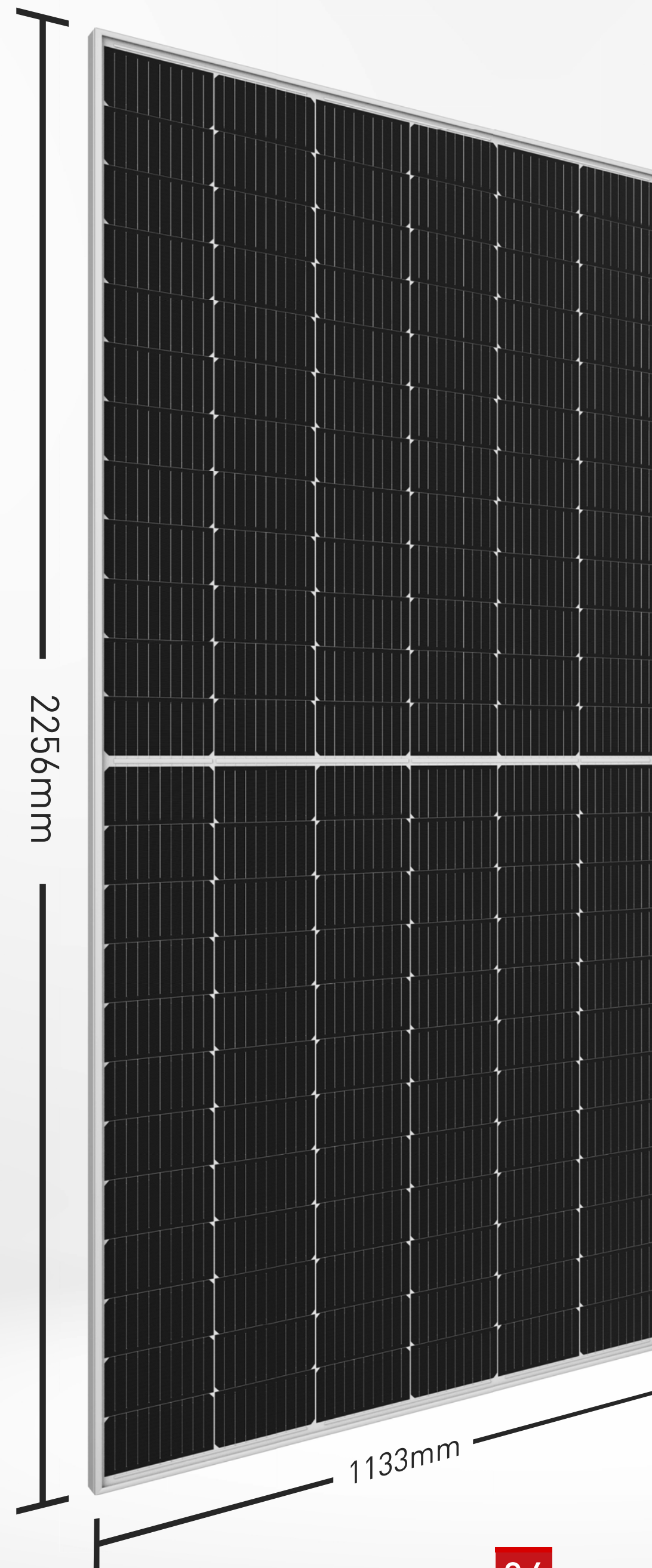
Delivering true value | Higher power, lower LCOE

**Hi-MO 5**

# Hi-MO **5**

## Product specifications

540W LR5-72HBD



### Power output

- M10 wafer with gallium-doped technology
- P-PERC cell technology
- Half-cut cell with multi-busbars
- 72-cell format



### Module efficiency

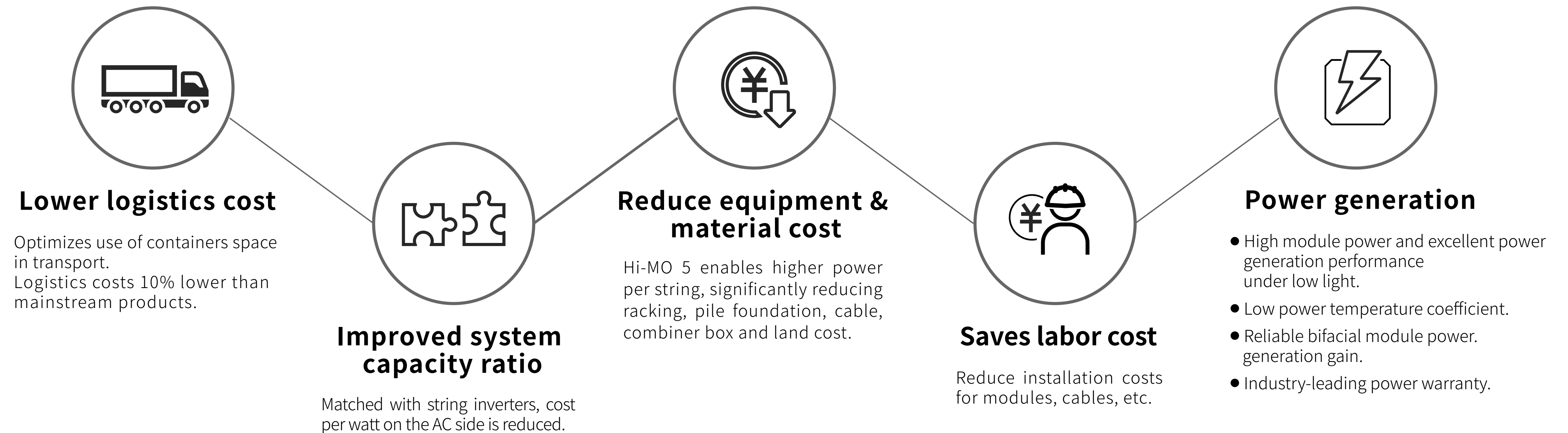
- Voc: 49.5V
- Imp: 13.0A
- Power temperature coefficient: -0.35%/°C
- Weight: 32.3kg

**Hi-MO 5**  
**Lowest LCOE solutions**  
for ultra-large power plants



## Hi-MO 5

# Lowest LCOE solutions for ultra-large power plants





# Hi-MO 5

## BOS analysis : scenario 01

Location: Jiuquan, China. 100MWdc solar plant with 1500V central inverters, each standard solar subarray with a 3125kVA transformer, and a DC-to-AC ratio of 1.2 for different types of solar modules.

### BOS analysis

(Fixed-tilt racking with 4L solar modules -21°C for design lowest temperature, 110kV utility grid voltage)



Labor cost

**-20.9%**



Land cost

**-5.3%**




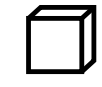





BOS cost

**-4.1%**



LCOE

**-2.9%**

Product	158.75, 72C	163.75, 78C	210, 50C	<b>Hi-MO 5 72C</b>	
Power	410W	465W	495W	<b>540W</b>	
No. of Module / String	27	25	26	<b>27</b>	
Power / String	11.07kW	11.625kW	12.87kW	<b>14.58kW</b>	
BOS	 Mounting system	Reference	-3.1%	-6.0%	<b>-8.1%</b>
	 Combiner box	Reference	-6.7%	-13.4%	<b>-26.8%</b>
	 Cable	Reference	+0.5%	-7.2%	<b>-9.3%</b>
	 Labor	Reference	-8.66%	-13.91%	<b>-20.9%</b>
	 Land	Reference	-2.8%	-3.6%	<b>-5.3%</b>
	 Total BOS	Reference	-1.2%	-2.6%	<b>-4.1%</b>
 LCOE	Reference	-0.6%	-1.0%	<b>-2.9%</b>	

\*Considering difference in power degradation warranty but not the difference in bifacial energy yield.

# Hi-MO 5

## BOS analysis : scenario 02

Location: Qatar, Middle East. 100MWdc solar plant with 1500V central inverters, each standard solar subarray with a 6250kVA transformer, and a DC-to-AC ratio of 1.06 for different types of solar modules.

### BOS analysis

(Horizontal single-axis tracker with 2P solar modules, 9.8°C for design lowest temperature, 132kV utility grid voltage).



Labor cost

**-10.6%**



Land cost

**-4.9%**



BOS cost

**-2.9%**



LCOE

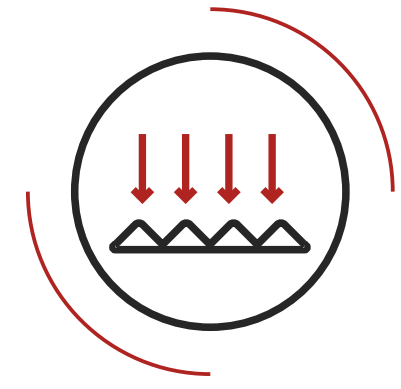
**-2.4%**

Product	163.75, 78C	210, 50C	<b>Hi-MO 5 72C</b>
Power	465W	495W	<b>540W</b>
No. of Module / String	28	29	<b>30</b>
Power / String	13.02W	14.355kW	<b>16.2kW</b>
BOS	Mounting system	Reference	0.5%
	Combiner box	Reference	9.0%
	Cable	Reference	-11.2%
	Labor	Reference	-5.2%
	Land	Reference	-1.1%
	Total BOS	Reference	-1.0%
LCOE	Reference	-0.5%	<b>-2.4%</b>

\*Considering difference in power degradation warranty but not the difference in bifacial energy yield.

**Hi-MO 5**  
**Outstanding design**  
Reliable real world applications





**Hi-MO 5**

# Smart soldering

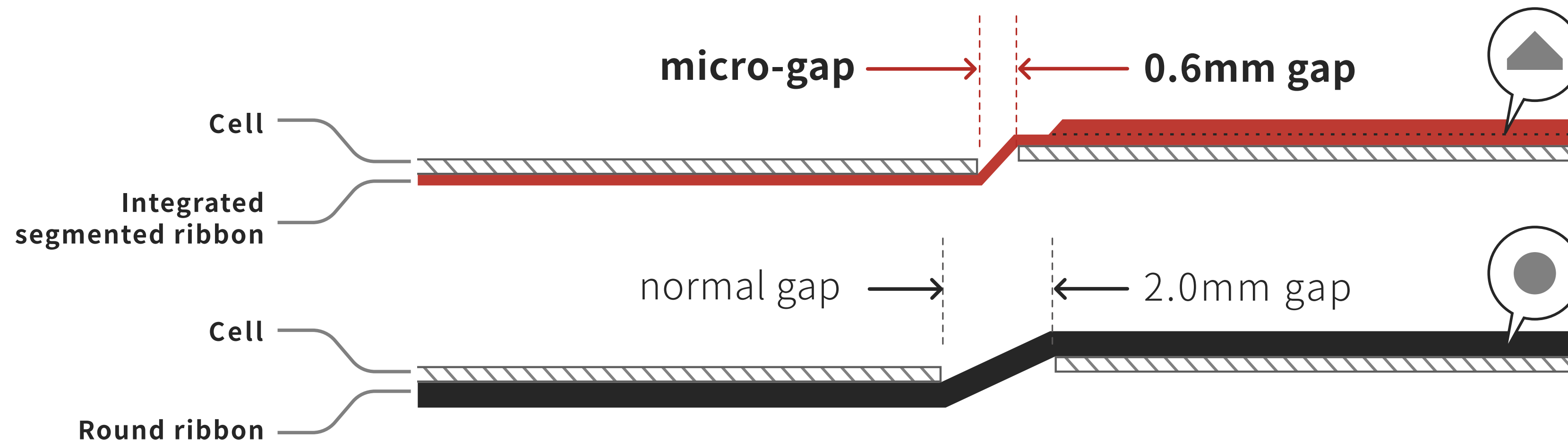
## Improved packing density, reliability and conversion efficiency

LONGi's smart soldering technology uses integrated segmented ribbons. The triangular section maximizes light capturing while the flat section reliably connects cells with reduced gap. Smart soldering technology reduces the tensile stress of the cell by 20%, enabling higher reliability.

Cell gap reduction **2/3**

Cell stress reduction **20%**

Gain in module efficiency **0.3%**





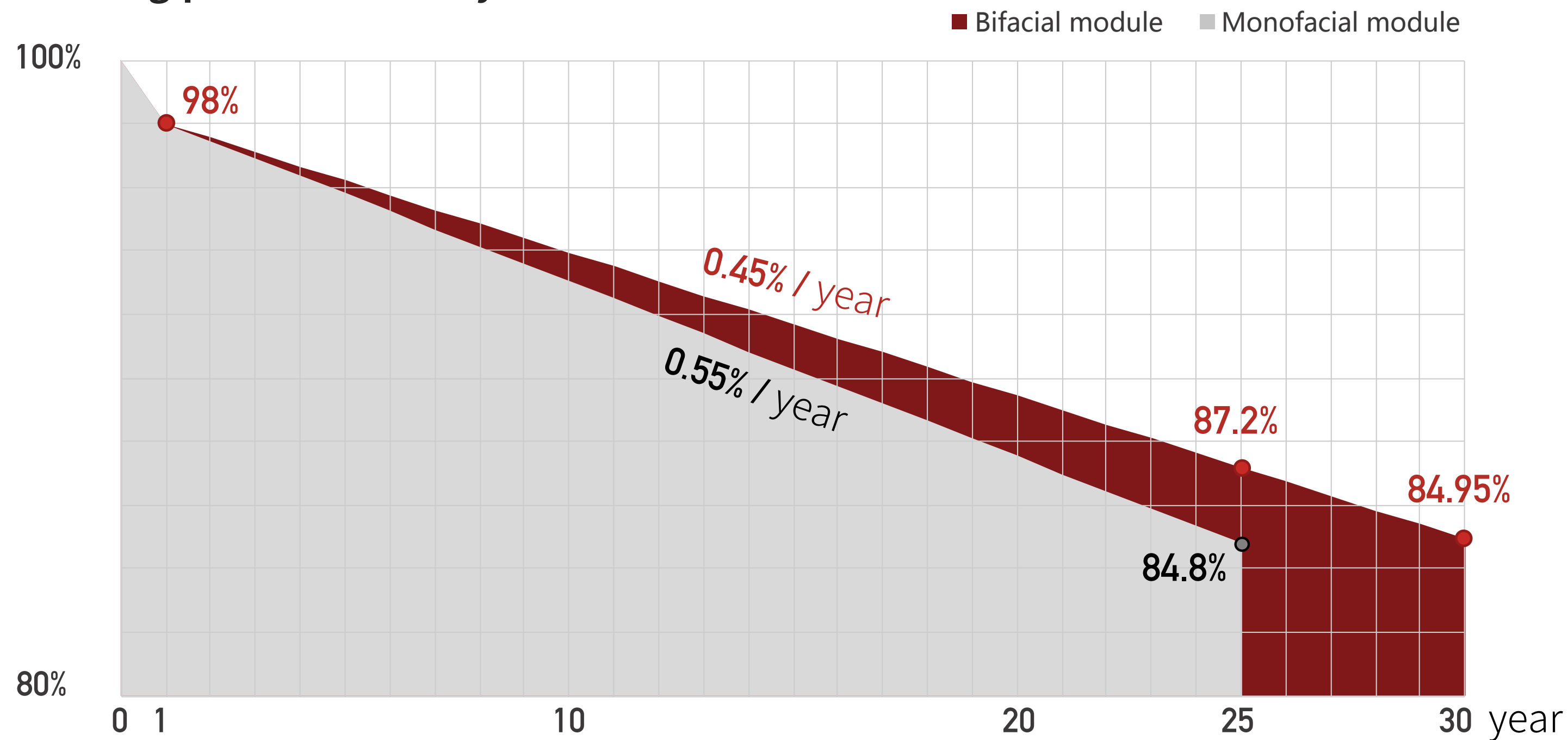
Hi-MO **5**

# Gallium-doped technology

## P-type module with lowest LID

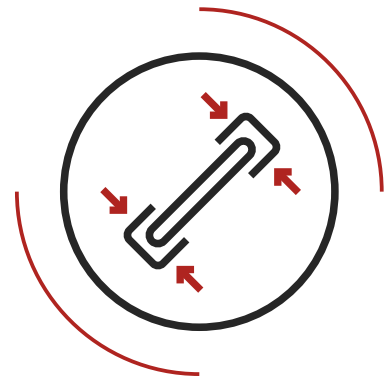
LONGi products use gallium-doped PERC cells.  
Better LID performance with stable, long-term power generation.

### Leading power warranty



$\leq 2\%$   
1<sup>st</sup> year degradation

**-0.45%**  
Linear annual degradation  
after the 1<sup>st</sup> year

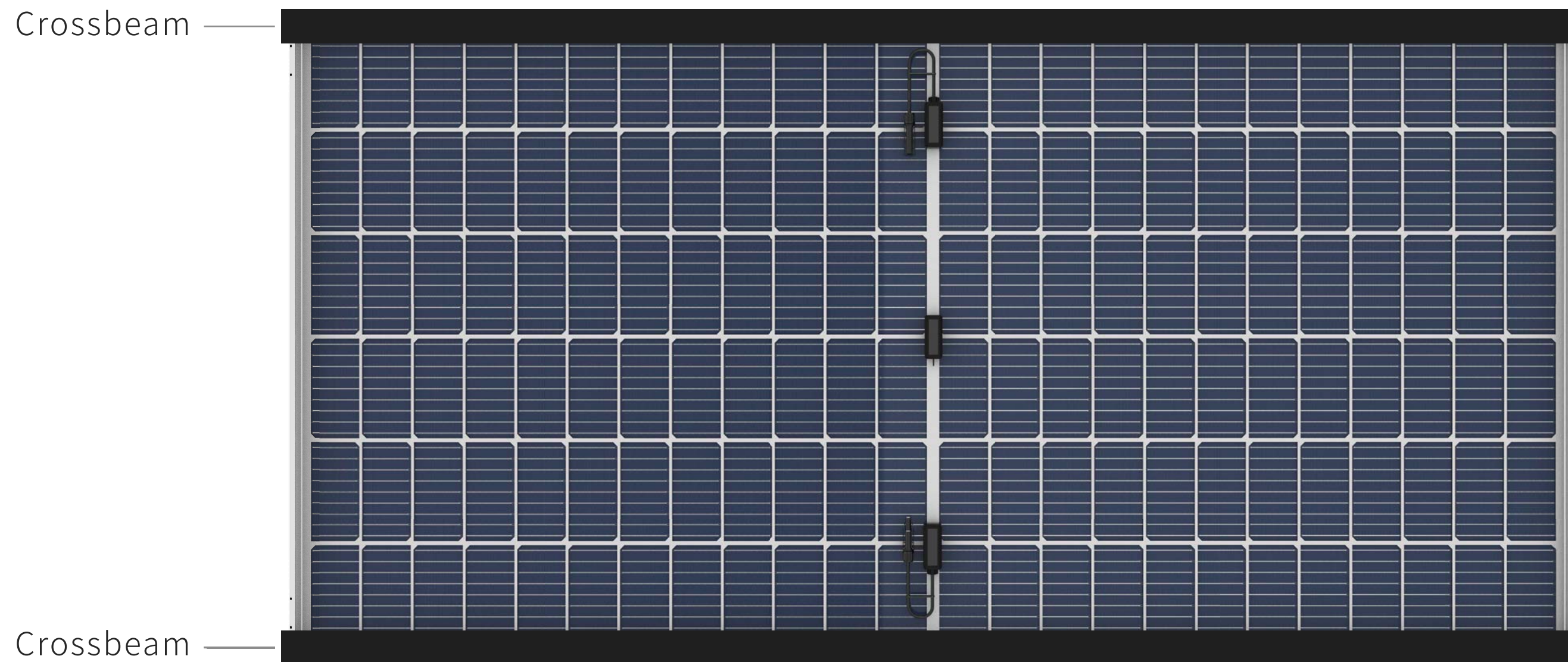


**Hi-MO 5**

## Double-glass with frame

### The strongest bifacial module

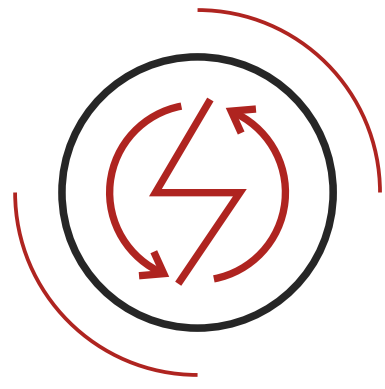
Hi-MO 5 adopts bifacial double-glass with frame which provides exceptional strength for higher load capacity. Qualified for 5400Pa static load on the front when there is no cross-beam on the back of the module (as shown in the figure). Avoids shading loss due to cross-beam at the back of the module.



**Installation method**  
double glass bifacial module

**5400/2400 Pa**

Front/rear side loading

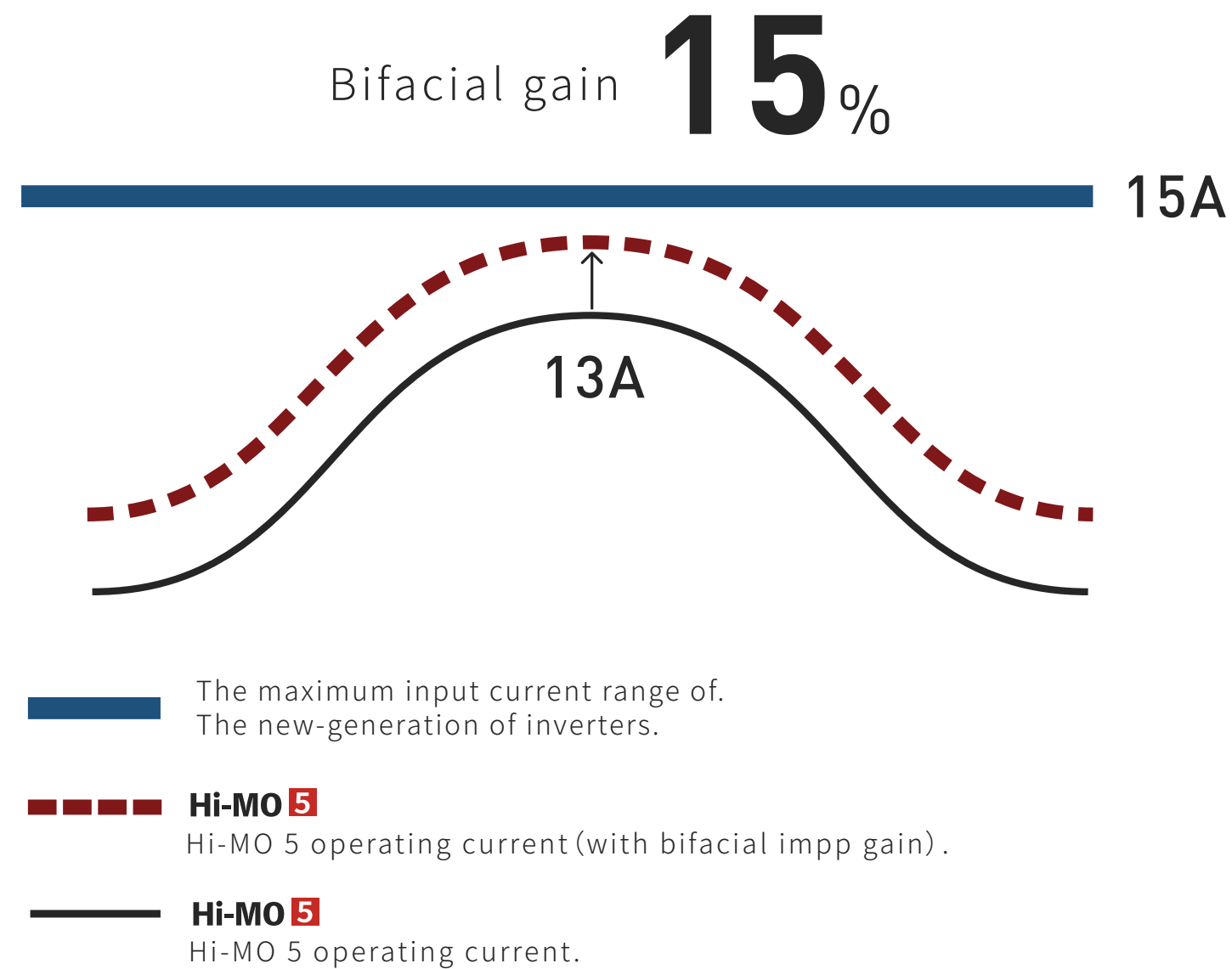


## Hi-MO 5

### Optimized electrical parameters

Fully compatible with inverters

The operating current of LONGi Hi-MO 5 module is about 13A. Including bifacial gain, the operating current remains within the maximum input current range of advanced inverters, hence there is no power generation loss.

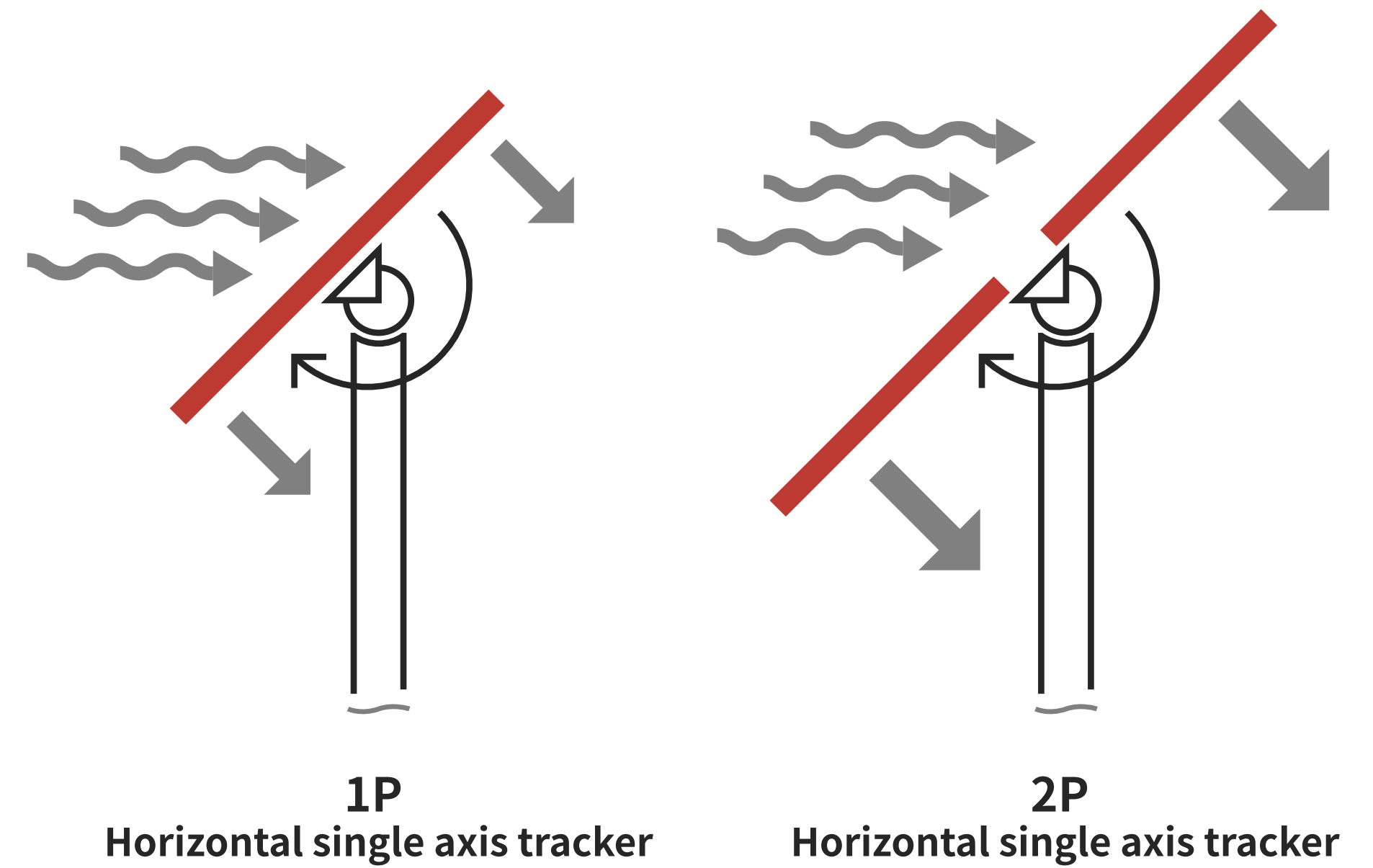


## Hi-MO 5

### Optimized module size

Perfectly matched with tracking systems

A Hi-MO 5 module length is about 2.25 meters. Compatible with mainstream 1P and 2P horizontal single axis tracking system. Bifacial module + tracking system can achieve the lowest LCOE in low latitude areas.





# Hi-MO 5

## We embrace innovations with our global customers

LONGi partners with global customers to build demonstration power plants around the world to jointly prove the superior value of Hi-MO 5 system solutions.



\* Sort in alphabetical order.



**Hi-MO 5**

# Once again, we take the lead in volume production

LONGi believes that the core value of innovation lies in real world application, and volume production of the technology delivers visible value. LONGi is committed to creating the maximum value for our global partners and customers.

**Hi-MO 5**  
**12.0**GW

⚡ **Global capacity**  
(Except U.S. market)

**2020 Q3**

**Hi-MO 5**  
**1.50**GW

⚡ **U.S. market**

**2021 Q1**



**13.5**GW  
**Global capacity**  
for **Hi-MO 5**

# LONGi product portfolio

Hi-MO 5 extends the Hi-MO series of LONGi's high performance module products. Concurrently available with Hi-MO 4, LONGi's product portfolio is suited for a wide range of photovoltaic applications.



## Hi-MO 4 60c

Best for rooftop  
DG projects



Residential rooftop



C&I rooftop

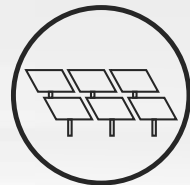


## Hi-MO 4 72c

Most cost-effective  
mainstream product



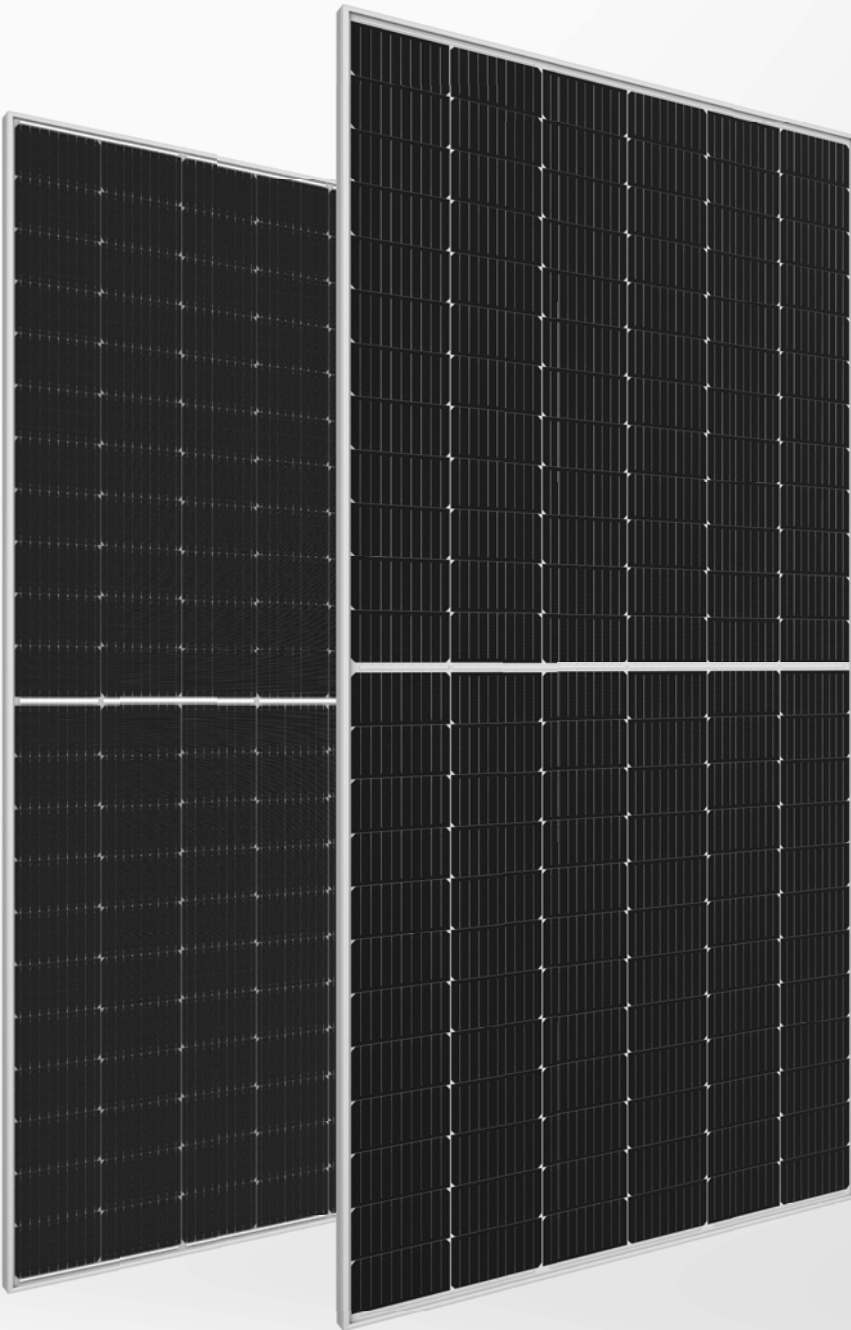
C&I rooftop



Large ground  
power station

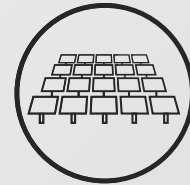


Floating power  
station



## Hi-MO 5 66c/72c

Optimal choice  
for ultra-large  
power plants



Ultra-large  
power station

